

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® AllSeason FlexFoam



Revision Date: 03.03.2025

Version 6.1

Print Date 03.03.2025

Date of last issue: 04.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® AllSeason FlexFoam

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Polyurethane foam

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS
Sanitetsveien 1
2013 Skjetten
Telephone : +47 67 06 79 00
E-mail address of person : kundeservice@no.sika.com
responsible for the SDS

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

H222	Extremely flammable aerosol.
H229	Pressurised container: May burst if heated.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements :

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust or mist.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

Storage:

P405	Store locked up.
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

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Disposal:

P501

Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Reaction products of phosphoryl trichloride and 2-methyloxirane
Diphenylmethanediisocyanate, isomeres and oligomeric

Additional Labelling

"As from 24 August 2023 adequate training is required before industrial or professional use."

Persons already sensitised to diisocyanates may develop allergic reactions when using this product.

Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.

This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Reaction products of phosphoryl trichloride and 2-methyloxirane	1244733-77-4 807-935-0 01-2119486772-26-XXXX	Acute Tox. 4; H302 Carc. 2; H351 Aquatic Chronic 3; H412 <hr/> Acute toxicity estimate Acute oral toxicity: 630 mg/kg	>= 10 - < 20

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Diphenylmethanediisocyanate, isomeres and oligomerics	32055-14-4 Not Assigned 01-2119457024-46-XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 specific concentration limit Eye Irrit. 2; H319 ≥ 5 % specific concentration limit Resp. Sens. 1; H334 ≥ 0,1 % specific concentration limit Skin Irrit. 2; H315 ≥ 5 % specific concentration limit STOT SE 3; H335 ≥ 5 % Acute toxicity estimate Acute inhalation toxicity (dust/mist): 1,5 mg/l	≥ 10 - < 20
isobutane	75-28-5 200-857-2 01-2119485395-27-XXXX	Flam. Gas 1A; H220	≥ 5 - < 10
Substances with a workplace exposure limit :			
dimethyl ether	115-10-6 204-065-8 01-2119472128-37-XXXX	Flam. Gas 1A; H220	≥ 10 - < 20

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propane	74-98-6 200-827-9 01-2119486944-21-XXXX	Flam. Gas 1A; H220	$\geq 2,5 - < 5$
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Asthmatic appearance
Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects
sensitising effects
- Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.

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Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray jet
Dry powder
Foam
Carbon dioxide (CO₂)

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon dioxide (CO₂)
Carbon monoxide
Nitrogen oxides (NO_x)
Hydrogen cyanide (hydrocyanic acid)
Chlorine compounds

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Allow to solidify, use mechanical handling equipment.
Ventilate the area.

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6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Do not spray on a naked flame or any incandescent material. Take precautionary measures against electrostatic discharges.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : BEWARE: Aerosol is pressurized. Keep away from direct sun exposure and temperatures over 50 °C. Do not open by force or throw into fire even after use. Do not spray on flames or red-hot objects. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Cleaning with aprotic polar solvents must be avoided.
Consult most current local Product Data Sheet prior to any use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
dimethyl ether	115-10-6	TWA	1.000 ppm 1.920 mg/m3	2000/39/EC
	Further information: Indicative			
		TWA	200 ppm 384 mg/m3	FOR-2011-12-06-1358
	Further information: The EU has set an indicative limit value and/or a remark for this substance			
propane	74-98-6	TWA	500 ppm 900 mg/m3	FOR-2011-12-06-1358

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers).
- Respiratory protection : In case of inadequate ventilation wear respiratory protection.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor (Type A) and particulate filter
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
P1: Inert material; P2, P3: hazardous substances
Ensure adequate ventilation, especially in confined areas.
When workers are facing concentrations above the exposure

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limit they must use appropriate certified respirators.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : aerosol
Colour : various

Odour : No data available

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability : Extremely flammable aerosol.

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture reacts with water

Viscosity

Viscosity, kinematic : Not applicable

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Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 5100 hPa

Density : ca. 1,00 g/cm³ (23 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

Reaction products of phosphoryl trichloride and 2-methyloxirane:

Acute oral toxicity : LD50 Oral (Rat): > 630 mg/kg

Diphenylmethanediisocyanate, isomeres and oligomerics:

Acute inhalation toxicity : LC50: 1,5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l

Test atmosphere: dust/mist

Method: Calculation method

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

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Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Reaction products of phosphoryl trichloride and 2-methyloxirane:

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 82 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 13 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 32 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

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0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

propane:

20-year global warming potential: 0,072
100-year global warming potential: 0,02
500-year global warming potential: 0,006
Atmospheric lifetime: 0,036 yr
Radiative efficiency: 0 Wm²ppb
Further information: Miscellaneous compounds

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code : 7055

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Waste Code : 7121

European Waste Catalogue : 16 05 04* gases in pressure containers (including halons)
containing dangerous substances

: 08 05 01* waste isocyanates

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated
by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1950

IMDG : UN 1950

IATA : UN 1950

14.2 UN proper shipping name

ADR : AEROSOLS

IMDG : AEROSOLS

IATA : Aerosols, flammable

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 2	2.1
IMDG	: 2.1	
IATA	: 2.1	

14.4 Packing group

ADR

Packing group : Not assigned by regulation

Classification Code : 5F

Labels : 2.1

Tunnel restriction code : (D)

Remarks : Transport according to chapter 3.4 (LQ) possible

IMDG

Packing group : Not assigned by regulation

Labels : 2.1

EmS Code : F-D, S-U

Remarks : Transport according to chapter 3.4 (LQ) possible

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IATA (Cargo)

Packing instruction (cargo aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

IATA (Passenger)

Packing instruction (passenger aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries should be considered:
Number on list 74: Diphenylme-

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thandiisocyanate, isomeres and oligomeric

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P3a FLAMMABLE AEROSOLS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 18,5% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 18,5% w/w

Product registration number : 638947

Other regulations:

75/324/EEC

Note the Working Environment Act § 4-1 and § 4-2 on requirements for the employer to protect pregnant employees against discomfort and injury as a result of the work situation and the working environment.

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Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H220	:	Extremely flammable gas.
H302	:	Harmful if swallowed.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	:	May cause respiratory irritation.
H351	:	Suspected of causing cancer.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Carc.	:	Carcinogenicity
Eye Irrit.	:	Eye irritation
Flam. Gas	:	Flammable gases
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
FOR-2011-12-06-1358	:	Norway. Occupational Exposure limits
2000/39/EC / TWA	:	Limit Value - eight hours
FOR-2011-12-06-1358 / TWA	:	Long term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods

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LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Aerosol 1	H222, H229
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Resp. Sens. 1	H334
Skin Sens. 1	H317
Carc. 2	H351
STOT SE 3	H335
STOT RE 2	H373

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NO / EN