



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® Express Glas

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS
Sanitetsveien 1
2013 Skjetten
Telephone : +47 67 06 79 00
E-mail address of person : kundeservice@no.sika.com
responsible for the SDS

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.
Precautionary statements	:	P101 If medical advice is needed, have product container or label at hand.

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P102 Keep out of reach of children.

Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ eye protection/ face protection.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

2-hydroxyethyl methacrylate
methacrylic acid, monoester with propane-1,2-diol
4-(1,1-dimethylethyl)cyclohexyl methacrylate
Propoxylated neopentyl glycol diacrylate esters
phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, reaction products with phosphorus oxide

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
2-hydroxyethyl methacrylate Contains: ethylene dimethacrylate >= 0,1 - <= 1 %	868-77-9 212-782-2 01-2119490169-29-XXXX	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 25 - < 40
methacrylic acid, monoester with propane-1,2-diol	27813-02-1 248-666-3 01-2119490226-37-XXXX	Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 25 - < 40

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4-(1,1-dimethylethyl)cyclohexyl methacrylate	46729-07-1 256-277-5 01-2120772061-63-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system) specific concentration limit STOT SE 3; H335 ≥ 10 %	≥ 5 - < 10
110/270 Aliphatic urethane acrylate resin (polymer)	Not Assigned Not Assigned	Eye Irrit. 2; H319	≥ 5 - < 10
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane Contains: methanol ≤ 0,2 %	2530-83-8 219-784-2 01-2119513212-58-XXXX	Eye Dam. 1; H318	≥ 1 - < 2,5
phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	162881-26-7 423-340-5 01-2119970373-35-XXXX	Skin Sens. 1A; H317 Aquatic Chronic 4; H413	≥ 0,25 - < 1
Propoxylated neopentyl glycol diacrylate esters	84170-74-1 617-546-6 01-2119970213-43-XXXX	Skin Sens. 1B; H317 Aquatic Chronic 2; H411	≥ 0,25 - < 1
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, reaction products with phosphorus oxide	1187441-10-6 810-703-1 01-2120140608-57-XXXX	Eye Dam. 1; H318 Skin Sens. 1B; H317	< 1



acrylic acid	79-10-7 201-177-9 01-2119452449-31-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 specific concentration limit STOT SE 3; H335 ≥ 1 %	≥ 0,025 - < 0,25
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

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4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : | irritant effects
sensitising effects

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. |
|------------------------------|---|--|

5.2 Special hazards arising from the substance or mixture

- | | | |
|-------------------------------|---|--|
| Hazardous combustion products | : | No hazardous combustion products are known |
|-------------------------------|---|--|

5.3 Advice for firefighters

- | | | |
|---|---|--|
| Special protective equipment for firefighters | : | In the event of fire, wear self-contained breathing apparatus. |
| Further information | : | Standard procedure for chemical fires. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- | | | |
|----------------------|---|---|
| Personal precautions | : | Use personal protective equipment.
Deny access to unprotected persons. |
|----------------------|---|---|

6.2 Environmental precautions

- | | | |
|---------------------------|---|--|
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities. |
|---------------------------|---|--|



6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.



SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
2-hydroxyethyl methacrylate	868-77-9	TWA	2 ppm 11 mg/m3	FOR-2011-12-06-1358
	Further information: Substances considered to evoke allergies when coming into touch with the eyes or airways or evoking allergies after coming into contact with the skin			
acrylic acid	79-10-7	STEL	20 ppm 59 mg/m3	2017/164/EU
	Further information: Indicative			
		TWA	10 ppm 29 mg/m3	2017/164/EU
		TWA	10 ppm 29 mg/m3	FOR-2011-12-06-1358
	Further information: Substances considered to evoke allergies when coming into touch with the eyes or airways or evoking allergies after coming into contact with the skin			
		STEL	20 ppm 59 mg/m3	FOR-2011-12-06-1358

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	100 ppm 130 mg/m3	FOR-2011-12-06-1358
	Further information: The EU has set an indicative limit value and/or a remark for this substance, Chemicals that can be absorbed through the skin.			

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling



chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : colourless

Odour : very faint

Melting point/range / Freezing point : No data available

Boiling point/boiling range : > 100 °C

Flammability (solid, gas) : No data available



Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 100 °C

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 5,5
Concentration: 90 %
Not applicable

Viscosity

Viscosity, kinematic : > 7 mm²/s (40 °C)

Solubility(ies)

Water solubility : partly soluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,1 hPa

Density : 1,09 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available



SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Acute oral toxicity : LD50 Oral (Rat): 7.010 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): 4.248 mg/kg

2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, reaction products with phosphorus oxide:

Acute oral toxicity : (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.



Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 55 mg/l
Exposure time: 96 h

acrylic acid:

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1



toxicity)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



Waste Code : 7051

European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

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REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: < 0,01% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: < 0,01% w/w

Product registration number : 639602

Other regulations:

Young people under the age of 18 are not allowed to use or be exposed to the product professionally. Young people above the age of 15 are, however, except from this rule if the product is a necessary part of their education.

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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H400	: Very toxic to aquatic life.
H411	: Toxic to aquatic life with long lasting effects.
H413	: May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2006/15/EC	: Europe. Indicative occupational exposure limit values
2017/164/EU	: Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
FOR-2011-12-06-1358	: Norway. Occupational Exposure limits
2006/15/EC / TWA	: Limit Value - eight hours
2017/164/EU / STEL	: Short term exposure limit
2017/164/EU / TWA	: Limit Value - eight hours
FOR-2011-12-06-1358 / TWA	: Long term exposure limit
FOR-2011-12-06-1358 / STEL	: Short term exposure limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods

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LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317

Classification procedure:

Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NO / EN