according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RubberFix

Revision Date: 03.03.2025 Version 4.1 Print Date 03.03.2025

Date of last issue: 01.03.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® RubberFix

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS

Sanitetsveien 1 2013 Skjetten

Telephone : +47 67 06 79 00

E-mail address of person responsible for the SDS

: kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Additional Labelling

EUH208 Contains trimethoxyvinylsilane. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
3-(trimethoxysilyl)propylamine	13822-56-5	Skin Irrit. 2; H315	>= 5 - < 10
	237-511-5	Eye Dam. 1; H318	
	01-2119510159-45-		
	XXXX		
triethoxy(vinyl)silane	78-08-0	Flam. Liq. 3; H226	>= 2,5 - < 5
	201-081-7		
	01-2119967420-39-		
	XXXX		
trimethoxyvinylsilane	2768-02-7	Flam. Liq. 3; H226	>= 0,5 - < 1
Contains:	220-449-8	Acute Tox. 4; H332	
tetramethyl orthosilicate <= 0,2 %	01-2119513215-52-	Skin Sens. 1B; H317	
	XXXX		
		Acute toxicity esti-	
		mate	
		Acute inhalation tox-	
		icity (vapour): 16,8	
		mg/l	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

In case of eye contact : Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

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4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects **Symptoms**

and symptoms.

Risks No known significant effects or hazards.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Standard procedure for chemical fires. Further information

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

6.2 Environmental precautions

Environmental precautions No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.

No special handling advice required.

Follow standard hygiene measures when handling chemical

products

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage

areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	100 ppm 130 mg/m3	FOR-2011-12- 06-1358
	Further information: The EU has set an indicative limit value and/or a remark for this substance, Chemicals that can be ab-			

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	sorbed through the skin.			
ethanol	64-17-5	TWA	500 ppm 950 mg/m3	FOR-2011-12- 06-1358

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : transparent

Odour : characteristic

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

: ca. 102 °C Flash point

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature : No data available

pΗ Not applicable

Viscosity

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility No data available

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 0,01 hPa

Density ca. 1,1 g/cm3 (20 °C)

Relative vapour density No data available

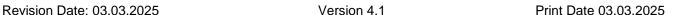
Particle characteristics : No data available

9.2 Other information

No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition :

products

: methanol, ethanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

trimethoxyvinylsilane:

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l

Test atmosphere: vapour Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Product:

Species : Rabbit

Result : No eye irritation

The value is given in analogy to the following substances: 3-(trimethoxysilyl)propylamine

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

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to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 10 waste adhesives and sealants other than those

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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mentioned in 08 04 09

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

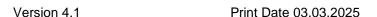
All substances contained in our Products are

- registered by our upstream suppliers, and/or

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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- registered by us, and/or

- excluded from the regulation, and/or

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

: Banned and/or restricted

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds Law on the incentive tax for volatile organic compounds

> (VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control) Not applicable

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction. H318 : Causes serious eye damage.

H332 : Harmful if inhaled.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Eye Dam. : Serious eye damage Flam. Liq. : Flammable liquids Skin Irrit. : Skin irritation Skin Sens. : Skin sensitisation

2006/15/EC : Europe. Indicative occupational exposure limit values

FOR-2011-12-06-1358 : Norway. Occupational Exposure limits

2006/15/EC / TWA : Limit Value - eight hours FOR-2011-12-06-1358 / : Long term exposure limit

TWA

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

NO / EN