

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® RX Original

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS
Sanitetsveien 1
2013 Skjetten
Telephone : +47 67 06 79 00
E-mail address of person responsible for the SDS : kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.

Eye irritation, Category 2 H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

Prevention:

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.

Response:

- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Disposal:

- P501 Dispose of contents/container in accordance with local regulation.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
ethanol	64-17-5 200-578-6 01-2119457610-43-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 specific concentration limit Eye Dam. 2; H319 ≥ 50 %	≥ 40 - < 50
acetone	67-64-1 200-662-2 01-2119471330-49-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	≥ 5 - < 10

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

propan-2-ol	67-63-0 200-661-7 01-2119457558-25-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>= 5 - < 10
-------------	---	---	-------------

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethanol	64-17-5	TWA	500 ppm 950 mg/m ³	FOR-2011-12-06-1358
acetone	67-64-1	TWA	500 ppm 1.210 mg/m ³	2000/39/EC
		Further information: Indicative		
		TWA	125 ppm 295 mg/m ³	FOR-2011-12-06-1358
		Further information: The EU has set an indicative limit value and/or a remark for this substance		
propan-2-ol	67-63-0	TWA	100 ppm 245 mg/m ³	FOR-2011-12-06-1358

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025

Version 4.1

Print Date 03.03.2025

Date of last issue: 02.12.2024

Physical state	:	liquid
Colour	:	colourless
Odour	:	characteristic
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	12 %(V)
Lower explosion limit / Lower flammability limit	:	2 %(V)
Flash point	:	1 °C Method: closed cup
Auto-ignition temperature	:	425 °C
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-polar/aprotic

Viscosity

Viscosity, kinematic : > 7 mm²/s (40 °C)

Solubility(ies)

Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	75,9935 hPa
Density	:	0,91 g/cm ³ (20 °C)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

acetone:

Acute oral toxicity : LD50 Oral (Rat): 5.800 mg/kg

Acute inhalation toxicity : LC50 (Rat): 76 mg/l
Exposure time: 4 h

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): 20.000 mg/kg

propan-2-ol:

Acute oral toxicity : LD50 Oral (Rat): < 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

acetone:

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 530 mg/l
Exposure time: 96 h

propan-2-ol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 9.640 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 9.714 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Scenedesmus capricornutum (fresh water algae)): > 100 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code : 7051

European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1133
IMDG : UN 1133
IATA : UN 1133

14.2 UN proper shipping name

ADR : ADHESIVES
IMDG : ADHESIVES

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

IATA : Adhesives

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADR
Packing group : III
Classification Code : F1
Labels : 3
Tunnel restriction code : (E)

IMDG
Packing group : III
Labels : 3
EmS Code : F-E, S-D

IATA (Cargo)
Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)
Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

IATA (Passenger)
Environmentally hazardous : no

IATA (Cargo)
Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors

This product is regulated by Regulation (EU) 2019/1148: : acetone (ANNEX II)
all suspicious transactions, and significant disappearances and thefts should be reported to the relevant na-

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

tional contact point.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)

Volatile organic compounds (VOC) content: 64,47% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 64,47% w/w

Product registration number : 35110

Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H319 : Causes serious eye irritation.
H336 : May cause drowsiness or dizziness.

Full text of other abbreviations

Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
STOT SE : Specific target organ toxicity - single exposure
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
FOR-2011-12-06-1358 : Norway. Occupational Exposure limits
2000/39/EC / TWA : Limit Value - eight hours
FOR-2011-12-06-1358 / TWA : Long term exposure limit
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® RX Original



Revision Date: 03.03.2025
Date of last issue: 02.12.2024

Version 4.1

Print Date 03.03.2025

IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2 H225
Eye Irrit. 2 H319

Classification procedure:

Based on product data or assessment
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

NO / EN