

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Casco® Express Lim



Revision Date: 03.03.2025  
Date of last issue: 03.09.2024

Version 3.1

Print Date 03.03.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Casco® Express Lim

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS  
Sanitetsveien 1  
2013 Skjetten  
Telephone : +47 67 06 79 00  
E-mail address of person : kundeservice@no.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements	H315	Causes skin irritation.
	H319	Causes serious eye irritation.
	H335	May cause respiratory irritation.

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Precautionary statements	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	<b>Prevention:</b>	
	P261	Avoid breathing mist or vapours.
	P264	Wash skin thoroughly after handling.
	P271	Use only outdoors or in a well-ventilated area.
	<b>Disposal:</b>	
	P501	Dispose of contents/container in accordance with local regulation.

### Hazardous components which must be listed on the label:

ethyl 2-cyanoacrylate

### Additional Labelling

EUH208	Contains formaldehyde. May produce an allergic reaction.
EUH202	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
ethyl 2-cyanoacrylate	7085-85-0 230-391-5 01-2119527766-29-XXXX	Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 <hr/> specific concentration limit STOT SE 3; H335 ≥ 10 %	≥80

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formaldehyde	50-00-0 200-001-8 01-2119488953-20-XXXX	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1B; H314 Skin Sens. 1; H317 Muta. 2; H341 Carc. 1B; H350 STOT SE 3; H335  specific concentration limit Skin Corr. 1B; H314 ≥ 25 %  specific concentration limit Skin Irrit. 2; H315 5 - < 25 %  specific concentration limit Eye Irrit. 2; H319 5 - < 25 %  specific concentration limit STOT SE 3; H335 ≥ 5 %  specific concentration limit Skin Sens. 1; H317 ≥ 0,2 %	< 0,1
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For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.

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- |                         |   |   |
|-------------------------|---|---|
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.                                      |
| In case of eye contact  | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.              |
| If swallowed            | : | Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person. |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |   |
|----------|---|---|
| Symptoms | : | Cough<br>Respiratory disorder<br>Excessive lachrymation<br>Erythema<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms. |
| Risks    | : | irritant effects<br><br>Causes skin irritation.<br>Causes serious eye irritation.<br>May cause respiratory irritation.  |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                              |   |  |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. |
|------------------------------|---|--|

### 5.2 Special hazards arising from the substance or mixture

- |                               |   |  |
|-------------------------------|---|--|
| Hazardous combustion products | : | No hazardous combustion products are known |
|-------------------------------|---|--|

### 5.3 Advice for firefighters

- |   |   |  |
|---|---|--|
| Special protective equipment for firefighters | : | In the event of fire, wear self-contained breathing apparatus. |
|---|---|--|

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Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

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ance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
formaldehyde	50-00-0	TWA	0,3 ppm 0,37 mg/m3	FOR-2011-12-06-1358
	Further information: Substances considered to be carcinogenic, Substances considered to evoke allergies when coming into touch with the eyes or airways or evoking allergies after coming into contact with the skin			
		TWA	0,3 ppm 0,37 mg/m3	2004/37/EC
	Further information: Dermal sensitisation, Carcinogens or mutagens			
		STEL	0,6 ppm 0,74 mg/m3	2004/37/EC
		STEL	0,6 ppm 0,74 mg/m3	FOR-2011-12-06-1358
	Further information: Substances considered to be carcinogenic, Substances considered to evoke allergies when coming into touch with the eyes or airways or evoking allergies after coming into contact with the skin			

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

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Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

- General advice : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid  
Colour : colourless  
Odour : pungent  
Melting point/ range / Freezing point : No data available  
Boiling point/boiling range : No data available  
Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

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Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 93,3 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
<b>Viscosity</b>		
Viscosity, kinematic	:	> 7 mm <sup>2</sup> /s (40 °C)
<b>Solubility(ies)</b>		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	2,5 hPa
Density	:	1,1 g/cm <sup>3</sup> (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

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### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified due to lack of data.

#### Respiratory sensitisation

Not classified due to lack of data.

#### Germ cell mutagenicity

Not classified due to lack of data.

#### Carcinogenicity

Not classified due to lack of data.

#### Reproductive toxicity

Not classified due to lack of data.

#### STOT - single exposure

May cause respiratory irritation.

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### STOT - repeated exposure

Not classified due to lack of data.

### Aspiration toxicity

Not classified due to lack of data.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## SECTION 12: Ecological information

### 12.1 Toxicity

No data available

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### 12.7 Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code : 7051

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

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**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

Number on list 72: formaldehyde

Number on list 75

Number on list 77: formaldehyde

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

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Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,11% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 0,21% w/w

Product registration number : 59452

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H301 : Toxic if swallowed.  
H311 : Toxic in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H331 : Toxic if inhaled.  
H335 : May cause respiratory irritation.  
H341 : Suspected of causing genetic defects.  
H350 : May cause cancer.

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### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Carc.	: Carcinogenicity
Eye Irrit.	: Eye irritation
Muta.	: Germ cell mutagenicity
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2004/37/EC	: Europe. Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens, mutagens or reprotoxic substances at work - Annex III
FOR-2011-12-06-1358	: Norway. Occupational Exposure limits
2004/37/EC / STEL	: Short term exposure limit
2004/37/EC / TWA	: Long term exposure limit
FOR-2011-12-06-1358 / TWA	: Long term exposure limit
FOR-2011-12-06-1358 / STEL	: Short term exposure limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319

#### Classification procedure:

Calculation method
Calculation method

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STOT SE 3

H335

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

NO / EN