

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Casco® Strong Epoxy Metal Hardener



Revision Date: 03.03.2025

Version 6.1

Print Date 03.03.2025

Date of last issue: 02.12.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Casco® Strong Epoxy Metal Hardener

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS  
Sanitetsveien 1  
2013 Skjetten  
Telephone : +47 67 06 79 00  
E-mail address of person : kundeservice@no.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

|                                |  |
|--------------------------------|--|
| Skin irritation, Category 2    | H315: Causes skin irritation.              |
| Serious eye damage, Category 1 | H318: Causes serious eye damage.           |
| Skin sensitisation, Category 1 | H317: May cause an allergic skin reaction. |

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

|                   |      |                                      |
|-------------------|------|--------------------------------------|
| Hazard statements | H315 | Causes skin irritation.              |
|                   | H317 | May cause an allergic skin reaction. |
|                   | H318 | Causes serious eye damage.           |

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|                          |                           |  |
|--------------------------|---------------------------|--|
| Precautionary statements | P101                      | If medical advice is needed, have product container or label at hand.  |
|                          | P102                      | Keep out of reach of children.   |
|                          | <b>Prevention:</b>        |  |
|                          | P261                      | Avoid breathing mist or vapours.   |
|                          | P280                      | Wear protective gloves/ eye protection/ face protection.   |
|                          | <b>Response:</b>          |  |
|                          | P305 + P351 + P338 + P310 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. |
|                          | <b>Disposal:</b>          |  |
|                          | P501                      | Dispose of contents/container in accordance with local regulation.   |

### Hazardous components which must be listed on the label:

benzyl alcohol

Amines, polyethylenepoly-, triethylenetetramine fraction

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

| Chemical name  | CAS-No.<br>EC-No.<br>Registration number         | Classification  | Concentration<br>(% w/w) |
|--|--|---|--------------------------|
| benzyl alcohol   | 100-51-6<br>202-859-9<br>01-2119492630-38-XXXX   | Acute Tox. 4; H302<br>Acute Tox. 4; H332<br>Eye Irrit. 2; H319<br>Skin Sens. 1B; H317<br><br>Acute toxicity estimate<br><br>Acute oral toxicity:<br>1.200 mg/kg   | $\geq 5 - < 10$          |
| 2,4,6-tris(dimethylaminomethyl)phenol<br>Contains:<br>bis[(dimethylamino)methyl]phenol<br>$\leq 15\%$              | 90-72-2<br>202-013-9<br>01-2119560597-27-XXXX    | Acute Tox. 4; H302<br>Skin Irrit. 2; H315<br>Eye Irrit. 2; H319<br><br>Acute toxicity estimate<br><br>Acute oral toxicity:<br>1.999 mg/kg   | $\geq 2,5 - < 5$         |
| Amines, polyethylenepoly-, triethylenetetramine fraction<br>Contains:<br>2-(2-aminoethylamino)ethanol $\leq 0,3\%$ | 90640-67-8<br>292-588-2<br>01-2119487919-13-XXXX | Acute Tox. 4; H302<br>Acute Tox. 4; H312<br>Skin Corr. 1B; H314<br>Skin Sens. 1; H317<br>Aquatic Chronic 3; H412<br>EUH071<br><br>Acute toxicity estimate<br><br>Acute oral toxicity:<br>1.716 mg/kg<br>Acute dermal toxicity:<br>1.465 mg/kg | $\geq 3 - < 5$           |

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

General advice : Move out of dangerous area.  
Consult a physician.

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Show this safety data sheet to the doctor in attendance.

- |                         |   |   |
|-------------------------|---|---|
| If inhaled              | : | Move to fresh air.<br>Consult a physician after significant exposure.   |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.  |
| In case of eye contact  | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing. |
| If swallowed            | : | Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.   |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |  |
|----------|---|--|
| Symptoms | : | Allergic reactions<br>Excessive lachrymation<br>Erythema<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms. |
| Risks    | : | Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye damage.<br><br>irritant effects<br>sensitising effects           |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                              |   |  |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. |
|------------------------------|---|--|

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### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against : Normal measures for preventive fire protection.

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fire and explosion

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

| Components | CAS-No. | Value type (Form of exposure) | Control parameters * | Basis * |
|------------|---------|-------------------------------|----------------------|---------|
|------------|---------|-------------------------------|----------------------|---------|

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

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long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid  
Colour : light yellow

Odour : amine-like

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : 100 °C  
Method: closed cup

Auto-ignition temperature : 435 °C

Decomposition temperature : No data available

pH : ca. 7  
Concentration: 100 %

### Viscosity

Viscosity, kinematic : > 7 mm<sup>2</sup>/s (40 °C)

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### Solubility(ies)

Water solubility : slightly soluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : 1,2 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

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### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Not classified due to lack of data.

##### Components:

##### **benzyl alcohol:**

Acute oral toxicity : Acute toxicity estimate: 1.200 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008  
  
LD50 Oral (Rat): 1.200 mg/kg

##### **2,4,6-tris(dimethylaminomethyl)phenol:**

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg  
Remarks: Harmful if swallowed.  
Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

##### **Amines, polyethylenepoly-, triethylenetetramine fraction:**

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg  
  
Acute toxicity estimate: 1.716 mg/kg  
Method: Calculation method  
  
Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.  
  
Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg  
  
Acute toxicity estimate: 1.465 mg/kg  
Method: Calculation method

##### **Skin corrosion/irritation**

Causes skin irritation.

##### Components:

##### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species : Rabbit  
Assessment : Corrosive  
Method : OECD Test Guideline 404  
  
Assessment : irritating  
Remarks : Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

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### Serious eye damage/eye irritation

Causes serious eye damage.

### Components:

#### 2,4,6-tris(dimethylaminomethyl)phenol:

|            |   |   |
|------------|---|---|
| Species    | : | Rabbit  |
| Assessment | : | Causes serious eye damage.                            |
| Assessment | : | irritating  |
| Remarks    | : | Annex VI - Harmonised<br>REGULATION (EC) No 1272/2008 |

### Respiratory or skin sensitisation

#### Skin sensitisation

May cause an allergic skin reaction.

#### Respiratory sensitisation

Not classified due to lack of data.

#### Germ cell mutagenicity

Not classified due to lack of data.

#### Carcinogenicity

Not classified due to lack of data.

#### Reproductive toxicity

Not classified due to lack of data.

#### STOT - single exposure

Not classified due to lack of data.

#### STOT - repeated exposure

Not classified due to lack of data.

#### Aspiration toxicity

Not classified due to lack of data.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

|            |   |   |
|------------|---|---|
| Assessment | : | The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. |
|------------|---|---|

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### SECTION 12: Ecological information

#### 12.1 Toxicity

##### Components:

##### **benzyl alcohol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

##### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

##### Product:

Additional ecological information : There is no data available for this product.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

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wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code : 7051

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

### SECTION 14: Transport information

#### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

#### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

#### 14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

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### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

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Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)

Volatile organic compounds (VOC) content: 5% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 5% w/w

Product registration number : 614864

### Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H302 : Harmful if swallowed.  
H312 : Harmful in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Eye Irrit. : Eye irritation  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration

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|        |   |  |
|--------|---|--|
| GHS    | : | Globally Harmonized System   |
| IATA   | : | International Air Transport Association  |
| IMDG   | : | International Maritime Code for Dangerous Goods  |
| LD50   | : | Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)   |
| LC50   | : | Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)   |
| MARPOL | : | International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  |
| OEL    | : | Occupational Exposure Limit  |
| PBT    | : | Persistent, bioaccumulative and toxic  |
| PNEC   | : | Predicted no effect concentration  |
| REACH  | : | Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency |
| SVHC   | : | Substances of Very High Concern  |
| vPvB   | : | Very persistent and very bioaccumulative   |

### Further information

#### Classification of the mixture:

|               |      |
|---------------|------|
| Skin Irrit. 2 | H315 |
| Eye Dam. 1    | H318 |
| Skin Sens. 1  | H317 |

#### Classification procedure:

|                    |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NO / EN